What is claimed is:

- 1. A workpiece carrier comprising:
- a feed mechanism;
- a carriage fed and driven by said feed mechanism; and
- a casing accommodating at least a part of said feed mechanism and said carriage, said casing having at least one opening portion which is provided along a direction of feeding performed by said feed mechanism, and an elastic seal blade for sealing said opening portion,
- wherein said carriage has a block-like workpiece mounting seat, which passes through said opening portion and projects upwardly from said casing, and also has separating members, provided at both ends in a moving direction of said workpiece mounting seat, for separating said elastic seal blade from an outer surface of said workpiece mounting seat.
 - 2. The workpiece carrier according to claim 1, wherein said separating member has a plurality of gas blowoff holes in a part facing said elastic seal blade.

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3. The workpiece carrier according to claim 1, wherein said separating member has a first magnetic force generating surface on a part thereof facing said elastic seal blade, and wherein said elastic seal blade has a second magnetic force generating surface, which is provided on a part thereof facing

said separating member and has a same polarity as that of said first magnetic force generating surface.

- 4. The workpiece carrier according to claim 1, wherein said casing has a suction hole for setting an interior portion of said casing under a negative pressure.
- 5. The workpiece carrier according to claim 1, wherein said elastic seal blade is constructed in such a way as to be easy to expand in a feed direction of said feed mechanism and as to be less easy to expand in a direction perpendicular to the feed direction.
- 6. The workpiece carrier according to claim 5, wherein said elastic seal blade is formed like an elongated rectangle and has a plurality of incision grooves, and wherein said incision grooves are provided alternately in front and rear surface portions in such a way as to be parallel to one another in a direction perpendicular to a longitudinal direction of said elastic seal blade.
 - 7. The workpiece carrier according to claim 5, wherein said elastic seal blade is formed like an elongated rectangle and has a plurality of slits, and wherein said slits are provided in such a way as to extend in a direction perpendicular to a

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longitudinal direction of said elastic seal blade and as be parallel to one another.

8. The workpiece carrier according to claim 5, wherein said elastic seal blade is formed like an elongated rectangle and has a plurality of folding lines, and wherein said folding lines are provided in such a way as to extend in a direction perpendicular to a longitudinal direction of said elastic seal blade and as be parallel to one another.

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